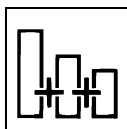
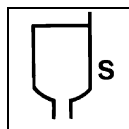




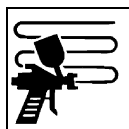
MASS FOND C50/20 BIANCO



1000 g +
400 g +
200-500 g



17-18" FC4 spray
at 20°C



Ø 1.6 – 1.8 mm
N° coats: 2
Pressure: 3/4 bar



Air drying at 25°C
Tack-free: 30 minutes
Through-drying: 7 days

Pot life at 20-25°C
> 2 h

Low baking at stages
at temperatures from 20 to 50°C

DESCRIPTION

White polyurethane high filling primer for general use.

USE

Suitable for applications on shaped substrates demanding high covering power and highest filling power.

CHARACTERISTICS

- Highest filling power
- Very good vertical stability
- Very good sanding
- Very good covering power
- Fast drying

SUBSTRATE PREPARATION

Application on wooden manufactured items or MDF suitably smoothed.

APPLICATION

- Spray, airless and airmix.

Mixing ratio:

I9516 MASS FOND C50/20 BIANCO
I1751 FP 16 CATALIZZATORE (hardener)
I4262 277 DILUENTE (medium thinner) or
I0391 214 DILUENTE (standard thinner) or
I0380 OPALAYD DILUENTE (fast thinner)

weight
1000 parts
400 parts
200-500 parts

Pot life at 20°C: over 2 h at 20-25°C

Spray viscosity at 20°C: 17-18" CF4

Ø Air cap by spray: 1,6 – 1,8 mm

Spray pressure: 3,0-4,0 bar

N° of coats: 2 with about 1 h interval and possible slight sanding between coats

Quantity of the applied product: 150-200 g/m²

DRYING TIMES

Air drying at 25°C and RH < 65%:

Dust-free:	15 min.
Tack-free:	30 min.
Stackable:	8 hours
Through-drying:	7 days

Low baking:

Suitable for low baking at stages at temperatures from 20°C to 50°C

RECOMMENDED PAINTING PROCESS

Wooden substrates of various types
Substrate sanding with papers P100-P150-P180
Application of MASS FOND C50/20 BIANCO
Primer sanding with papers P320-P500
Lacquered topcoat application

TECHNICAL DATA SHEET N° W3103-GB
UPDATED 01/2020

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