

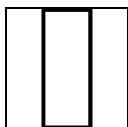


Technical Data Sheet n° 0500-GB

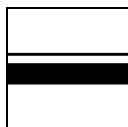
ENERGY SPRAY LINE



ENERGY LINE FAST FILLER (EL070-072-074-076-078-068)



Ready for use



Film thickness:
40-60 μ



Air drying at 20° C:
1-2 h.

DESCRIPTION

1K insulating coloured filler, ready for use in an aerosol and available in light grey (EL070), yellow (EL072), blue (EL074), red (EL076), dark grey (EL078), white (EL068).

USE

Special product used in car refinish as an insulating filler for small repairs (FAST REPAIRS).

CHARACTERISTICS

- Easy to use - ready for use (aerosol)
- Quick drying
- Easy sanding
- Good insulating power
- Fairly good filling power
- Ideal as an undercoat for coloured finishes

SUBSTRATE PREPARATION

Old coatings

Topcoats, fillers and putties must be degreased with 00665 HYDROCLEANER SLOW / 00699 HYDROCLEANER and sanded.

Metal

Apply one cross coat of EL030 ENERGY LINE ANTICORROSIVE PRIMER.

For further information about the product use in FAST REPAIRS cycles see the Painting Process TDS N° 006 and N° 007.

APPLICATION

Spraying.

Ready for use. Shake well 2-3 minutes before use.

Spray temperature: 15-30° C

N° of coats: 1-2

Spray distance: 20-25 cm

Flash-off: 5-10 minutes at 20°C

Recommended film thickness: 40-60 μ

DIR 2004/42/CE: Special finishes IIB/e – VOC ready for use 840 g/l

This product ready for use contains at most <840 g/l VOC

DRYING TIMES

Air drying at 20°C

Dust-free: 5-10 minutes

Tack-free: 20-30 minutes

Sanding after 1-2 hours

SANDING

Wet: P500 grit paper for solid finishes and P600-800 grit paper for two-coat metallic finishes.

Dry: P320 grit paper for solid finishes and P400 grit paper for two-coat metallic finishes.

SUGGESTED OVERCOATINGS

This product is not recommended for two-coat white or pearl white colours with water-borne basecoat.

All the top coats from the Lechler Refinish range can be over applied.

For further information about the product use in FAST REPAIRS cycles see the Painting Process TDS N° 006 and N° 007.

ATTENTION: After use turn the aerosol upside down and spray the rest out of the supplying pipe in order to avoid blockage problems during the storage time before the following use.

SHELF LIFE at 20°C: 24 months

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