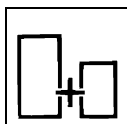
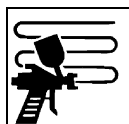
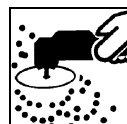




04210 - POLYFAN RUSH

1000 ml +
20 mlPot life:
40' at 20°CØ 2,5-3 mm
N° of coats:
2-4Air drying at 20°C:
2-3 hours

IR at 75°C: 10 minutes



P180-P240-P320



Always use DPI

DESCRIPTION

Spray polyester putty with high filling properties, easy to sand.

USE

Industry, Truck and Car Refinish field. Suitable where a considerable thickness is required.

CHARACTERISTICS

- Excellent filling power (very high film thickness until 500 µ and more is possible)
- Good adhesion on steel, zinc-coated steel sheet and aluminium
- Fast drying
- Chrome- and lead-free

SUBSTRATE PREPARATION**Steel, zinc-coated steel sheet, aluminium:**

The filler has good adhesion on steel, electro-galvanised steel sheet and aluminium. In any case, it is always recommended and this is essential for large surfaces (larger than a coin size) to treat the substrate, suitably sanded and cleaned, with 04384 EPOFAN PRIMER R-EC GRIGIO, in order to guarantee an adequate corrosion resistance.

Sand coarse and degrease with 00695 SILICONE REMOVER SLOW.

Old coatings:

Do not apply on solvent-sensitive coatings.

NEVER apply on Wash Primer.

If you want an antirust coating, use epoxy primer (04384 EPOFAN PRIMER R-EC GRIGIO) and allow it to dry completely.

APPLICATION

Spraying.

Mixing ratio:

04210 POLYFAN RUSH
00284 POLYFAN HARDENER

volume	weight
1000 ml	1000 g
20 ml	15 g

The catalysed product is ready for use.

In order to improve the application, if necessary, thin with 00845 POLYFAN THINNER up to 5% maximum.

Pot life at 25°C: 30 min.
20°C: 40 min.
15°C: 60 min.

Use gravity feed spray gun
Ø Air cap: 2.5 - 3 mm
Air pressure: as indicated by the gun producer
N° of coats: 2 - 4
Recommended film thickness: min. 100 µ
Theoretical coverage: 1l mixture = 4,75 m² by 200 µ
1kg mixture = 3,16 m² by 200 µ

DIR 2004/42/CE: Primer IIB/c – VOC ready for use 540 g/l
This product ready for use contains at most 480 g/l VOC

DRYING TIME

The product can be sanded after 2 - 3 hours at 20°C depending on the film thickness.
Drying is not possible at temperatures below 10°C.
When the product is thinned, its drying is slower than normal.

IR drying with 3 coats:

5 minutes interval between coats, 8 minutes final flash-off and IR drying at 75°C for 10 minutes.
After cooling at room temperature, not air forced, the applied product is thoroughly dry and can be sanded.

SANDING

Only dry sanding is recommended.
Sand with P180-P240-P320 abrasive paper, then apply a filler (D/D or W/W).

OVERCOAT WITH

2K acrylic primer filler.

INSTRUCTIONS

Clean the gun well immediately after use.

Thickness: To ensure the best adhesion the dry film thickness must be 100 µ at least.

The application on THERMOPLASTIC ACRYLIC ENAMELS and solvent-sensitive substrates is **NOT recommended**.

Remember that contact with 00284 POLYFAN HARDENER for POLYFAN RUSH may cause:

- Skin irritation: wash with soapy water
- Eye irritation: flush with plenty of water and consult a doctor.

TECHNICAL DATA SHEET N° 0292-GB
UPDATED 02/2024

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