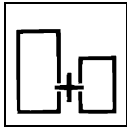
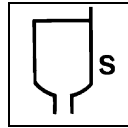


LS186 (29186) NITRON HAMMER



1000 ml +
0-50 ml

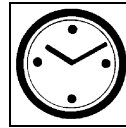


40-45" DIN 4
at 20°C



Ø 1,8-1,9 mm
4,5 Atm

N° of coats: 2



Air drying at 20°C
Handling: 20-30 min.
Through-drying: 3 h

DESCRIPTION

Industrial nitro-combi enamel suggested for hammer effect finishes.

USE

Nitro enamel suitable for machineries, shelves, tools and ferrous substrates in general.

CHARACTERISTICS

- Special appearance (hammer effect)
- Fast drying
- Can hide small substrate's defects
- Very good direct adhesion on steel (the product does not contain any anticorrosive pigments; steel protection due to barrier-effect)

SUBSTRATE PREPARATION

It can be applied to the following through-dried primers:

- SYNTOPRIMER
- SYNTOPRIMER ZINC
- Directly on derusted steel sheet and suitably degreased with 00695 SILICONE REMOVER SLOW.

APPLICATION

By spray.

Mixing ratio:

weight and volume

LS186 NITRON HAMMER (derived from binder 29186)
00825 LECHSYS UNIVERSAL STANDARD THINNER

1000 parts
0-50 parts

It is also possible to apply the product by brush, but with a lower quality aesthetical result.

Spray viscosity at 20 °C: 40-45" DIN 4

Ø Air cap: 1,8-1,9 mm

Air pressure: 4,5 Atm

N° of coats: 1 mist-coat (5 min. flash-off) + 1 wet coat

Suggested film thickness: 30-40 µ

Theoretical coverage: 1 l of mixture = 6,8 m² at 30 µ

1 kg of mixture = 5 m² at 30 µ

V.O.C. (on average) of the product ready for use : ~ 625 g/l

DRYING TIME

Air drying at 20°C:

Dust-free: 5 min.

Handling: 20-30 min.

Through-drying: 3 hours

NOTE

We suggest you applying this product in a separate area, since its spray dust can provoke craters on other carried out paintworks.

TECHNICAL DATA SHEET N° 0474-GB

UPDATED 02/2010

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