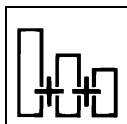
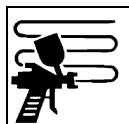


DS20052 DUAL PRIMER BIANCO



1000 g +
100-150 g +
300-500 g

Pot life
4 h at 20°C



Ø1.2-1.4 mm
4 Atm
N° of coats: 2

DESCRIPTION

Primer for painting PP (Polypropylene), ABS, PC-ABS and PA (NYLON) substrates.

USE

Painting of motorcycle components and interior as well as exterior car components.

CHARACTERISTICS

- Easy application
- Very good adhesion on PP, ABS, PC-ABS and PA
- Fast drying
- No absorption
- Free from chrome, lead, cadmium, asbestos

SUBSTRATE PREPARATION

PP: Flame treatment.

ABS, PC-ABS, PA: Degrease with 00617 PLASTIC CLEANER or with special detergents. Rinse with demineralized water and dry.

APPLICATION

By spray.

Mixing ratio:

PP substrates

DS20052 DUAL PRIMER BIANCO
29355 LECHSYS ACRITOP HARDENER or
09919 HARDENER
31516 PP ACTIVATOR
00622 DILUENTE AB/CM (thinner) or
00825 LECHSYS UNIVERSAL THINNER

weight
1000 g
100 g

500 g
300 g

ABS, PC-ABS substrates

DS20052 DUAL PRIMER BIANCO
29355 LECHSYS ACRITOP HARDENER or
09919 HARDENER
00622 DILUENTE AB/CM (thinner) or
00825 LECHSYS UNIVERSAL THINNER

1000 g
100 g
500 g

PA substrates

	weight
DS20052 DUAL PRIMER BIANCO	1000 g
00490 ACRIFLEX HARDENER	150 g
00622 DILUENTE AB/CM (thinner) or	
00825 LECHSYS UNIVERSAL THINNER	500 g

Pot life at 20°C: 4h

Spray viscosity: 16±1" FC 4

Ø Air cap: 1.2- 1.4 mm

Air pressure: 4 Atm

N° of coats: 2

Recommended film thickness: 15-25 µ

Application conditions: 20-25°C 50-70% relative humidity

Theoretical coverage: 1 kg mixture: 8.3 m² at 25 µ

V.O.C. of the mixture ready for use = 700 g/l

DRYING TIME

Flash-off for wet-on-wet system: from 15' to 20' at 20°C

OVERCOAT WITH

LECHSYS EFFECT colours, DS colours, ACRIPLAST and SOFT.

OVERCOAT WITH

High solids content ASTM D 1644-01: 60% parts by weight

OBSERVATION

Primer in ready-for-use colour derived from the binder 29920 MULTIPLAST PRIMER.

TECHNICAL DATA SHEET N° 0571-GB

UPDATED 04/2019

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