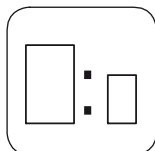


## TECHNICAL DATA SHEETS

### FA40 - ACRYL FILLER 4+1 HS

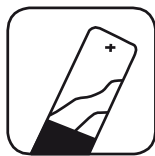


It is a high solid, two-components coat compound with acrylic resin. Technically advanced product, is an excellent filler, quickly dry and very easy to sand. It is possible to paint it with one/two -components car paints.



#### SUPPORTS

Metal sheets, degreased and sanded  
Polyester putties and fillers, sanded  
Old paints in good conditions, sanded



#### PREPARING

Clean the surface carefully, eliminate any oxide residue; degrease using an antisilicone thinner.  
Mix with the hardener respecting the following ratio:

	VOLUME	WEIGHT
FILLER 4 + 1 HS	1000	1000
HARDENER	250	170

Dilution: 0 -15% in volume, calculated on filler + hardener

Mix the components well.

POT LIFE: 30 min. at 20°C

*Follows*

Last update: June 2016



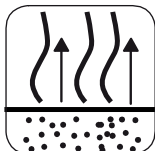
### APPLICATION

Nozzle of the priming spray-gun: 1.5 - 1.8 mm.

Spraying pressure: 2 - 4 bar

Number of coats: 2 - 3

Suggested thickness: 100 - 200 microns



### DRYNG-PROCESS

AIR DRYING: 20°C

Time between coats: 6 - 10 min.

Sandable 4-5 hours after application.

OVEN DRYING: 30 min. at 60°C



### SANDING

Dry paper P 220 - 280 + P 320 - 400

Wet paper P 400 - 600



### TECHNICAL FEATURES

SPECIFIC WEIGHT: 1400 ± 50 g/l

COLOUR: light grey, dark grey

FLEXIBILITY: excellent

OVER COATING: excellent

SHELF-LIFE: keep in a cool and dry place, far from heating points

The information and data contained in this technical data sheet are based on the acquired measurements and experience; in good faith, they are put at the customer's disposal who is responsible for verifying the application and for the definition of suitability thereof for the intended use. INTEC assumes no responsibility for the results obtained in the specific application made by the user.