

## TECHNICAL DATA SHEETS

### SK33- FILLER PLAST PUTTY

Polyester filler, applicable with knife, with an excellent filling capacity and very easy to sand.

It is recommended both for filling and little touches-up.

Thanking to its elasticity, filler plast is applied on plastic supports but can be also used on any other kind of supports;

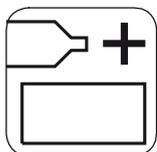


#### SUPPORTS

Matting plastic supports

Raw plate, degreased and sanded

Glass-fiber, sanded



#### PREPARING

Clean and degrease carefully the surface; eliminate any oxyd residue.

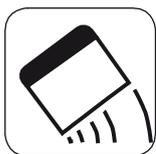
Add the hardener to the filler with reference to the room temperature:

Temperature	hardener weight %
5 - 10°C	3 - 3,5 %
10 - 20°C	2 - 3 %
> di 20°C	1 - 2 %

Mix the two components well

POT LIFE: 6 - 8 min. at 20°C

*Follows*



### APPLICATION

One or more coats depending to the thickness required.  
Apply to make putty adhere to the support in a homogeneous way.  
Suggested thickness: 200 - 900 microns



### DRYING-PROCESS

AIR DRYING - 20°C  
Time lag between coats: 6 - 7 min.  
Can be sanded 25-30 min. after application.



### SANDING

Dry with paper P 120, P 220.



### TECHNICAL FEATURES

SPECIFIC WEIGHT: 1740±50 g/l  
COLOUR: white  
SHELF-LIFE: 12 months in a dry and fresh place, far from heating points

The information and data contained in this technical data sheet are based on the acquired measurements and experience; in good faith, they are put at the customer's disposal who is responsible for verifying the application and for the definition of suitability thereof for the intended use. INTEC assumes no responsibility for the results obtained in the specific application made by the user.