

TECHNICAL DATA SHEETS

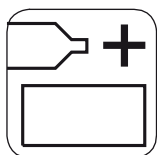
SK23- UNIVERSAL PLUS PUTTY

Universal polyester spatula putty with low specific weight filling up on all kinds of support. It has excellent spread ability and consistency; strong adhesive power and excellent finishing. Excellent sand-papering ability. It can be used on common metallic support, on surfaces such as on the galvanized sheet metal of car or aluminium sheets and on fibreglass parts without making the manufactured article heavy.



SUPPORTS

Raw and galvanized sheet steel for cars degreased and sanded,
Sanded fibreglass,
Aluminium plate previously degreased and sanded.



PREPARING

Clean the surface, remove any residual oxide, degrease with thinner Antisilicone. Add the catalyst to the putty in relation to temperature

Temperature	% Catalyst weight
5 - 10°C	2, 5 - 3 %
10 - 20°C	1, 5 - 2. 5 %
> di 20°C	1 - 2 %

Mix the components:

POT LIFE: 4 - 7 min. a 20°C

Follows



APPLICATION

One or more coats depending to the thickness required.
Apply to make putty adhere to the support in an homogeneous way.



DRYNG-PROCESS

AIR DRYING - 20°C
Time lag between coats: 6 - 7 min.
Can be sanded 25-30 min. after application.



SANDING

Dry with paper P 80, P 120, P 220



TECHNICAL FEATURES

SPECIFIC WEIGHT: 1250 ± 50 g/l
COLOUR: white
SHELF-LIFE: 12 months in a dry and fresh place, far from heating points.

The information and data contained in this technical data sheet are based on the acquired measurements and experience; in good faith, they are put at the customer's disposal who is responsible for verifying the application and for the definition of suitability thereof for the intended use. INTEC assumes no responsibility for the results obtained in the specific application made by the user.